

## Technical Data Sheet

### *Petrothene* GA1810



Linear Low Density Polyethylene

#### Product Description

*Petrothene* GA1810 is a series of pelletized linear low density polyethylene resins selected by customers for applications that require maximum strength and toughness. These products offer excellent additive homogeneity, require no transfer equipment modification, and facilitate clean and safe handling. Typical applications include heavy duty shipping sacks, trash can liners, commercial and industrial packaging, as well as food and consumer packaging. The *Petrothene* GA1810 series offers enhanced film strength, drawdown, toughness and heat seal strength. In addition, these resins have excellent low temperature resistance for applications such as stretch film and frozen food packaging.

<b>Application</b>	Agriculture Film; Bags & Pouches; Can Liners; Film Wrap; Food Packaging Film; Heavy Duty Packaging; Lamination Film; Liner Film; Retail Carryout Bags; Shrink Film
<b>Market</b>	Flexible Packaging; Rigid Packaging
<b>Processing Method</b>	Blown Film; Sheet and Profile Extrusion

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (190 °C/2.16 kg)	1.0	g/10 min	1.0	g/10 min	ASTM D1238
Base Resin Density, (23 °C)	0.918	g/cm <sup>3</sup>	0.918	g/cm <sup>3</sup>	ASTM D792
Product Density, (23 °C)	0.918	g/cm <sup>3</sup>	0.918	g/cm <sup>3</sup>	ASTM D792
<b>Film</b>					
Dart Drop Impact Strength, F50	200	g	200	g	ASTM D1709
Tensile Strength at Break					
MD	7500	psi	52	MPa	ASTM D882
TD	6500	psi	45	MPa	ASTM D882
Tensile Elongation at Break					
MD	620	%	620	%	ASTM D882
TD	700	%	700	%	ASTM D882
1% Secant Modulus					
MD	35000	psi	240	MPa	ASTM D882
TD	42000	psi	290	MPa	ASTM D882
Elmendorf Tear Strength					
MD	400	g	400	g	ASTM D1922
TD	650	g	650	g	ASTM D1922
<b>Thermal</b>					
Vicat Softening Temperature	220	°F	105	°C	ASTM D1525
<b>Optical</b>					
Haze	9	%	9	%	ASTM D1003
Gloss, (45°)	60	%	60	%	ASTM D2457
<b>Additive</b>					
Slip	None		None		LYB Method
Antiblock	None		None		LYB Method
Polymer Processing Aid	None		None		LYB Method